



Technical Data Sheet

3M™ Ultra Clear Double Coated PET Tape UCT-50



[Product Details](#)



[Regulatory Info/SDS](#)

Product Description

3M™ Ultra Clear Double Coated PET Tape UCT-50 is a double sided tape, produced in a clean room, with a thin polyester (PET) film carrier for dimensional stability and improved handling. The high tack adhesive provides high initial adhesion and good shear holding power to a variety of surfaces.

Product Features

- Non-silicone acrylic adhesive - leaves no silicone residue
- Good tack and instantaneous adhesion
- PET film carrier provides dimensional stability, making it easy to process and die cut

Technical Information Note

The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Typical Physical Properties

Attribute Name	Test Method	Test Condition	Value
Adhesive Type			Acrylic
Adhesive Thickness		Faceside	0.019 mm (0.75 mil) ¹
Adhesive Thickness		Backside	0.019 mm (0.75 mil) ²
Carrier Thickness	ASTM D3652		0.012 mm (0.47 mil)
Total Tape Thickness	ASTM D3652		0.051 mm (1.97 mil)
Total Thickness with liner			0.166 mm (6.5 mil)

¹ Faceside adhesive is on the interior of the roll, exposed when unwound and liner removed.

² Backside adhesive is on the exterior of the roll, exposed when liner is removed.

Typical Performance Characteristics

Substrate: Stainless Steel
 Temperature: 23 °C (73 °F)
 Dwell Time: 72 h
 Backing: 2 mil PET

Attribute Name	Test Method	Value
90° Peel Adhesion	ASTM D3330	8.1 N/cm ¹

¹ 304 mm/min (12 in/min)

Temperature: 23 °C (73 °F)
 Test Condition: 1000 g

Attribute Name	Value
Static Shear	10,000 min ¹

¹ 25 x 25 mm (1 in x 1 in) sample area, test terminated after 10,000 minutes

Attribute Name	Value
Short Term Temperature Resistance	177 °C ¹
Long Term Temperature Resistance	80 °C ²

¹ Short Term (minutes, hour)

² Long Term (day, weeks)

Handling/Application Information

Application Examples

- General use for applications in the electronics and appliance industry in need of excellent initial tack, good adhesion and ease of die cut
- Cellular phone lens attachment
- Tablet lens attachment

Storage and Shelf Life

Store under normal conditions of 16° to 27°C (60° to 80°F) and 40 to 60% relative humidity in the original packaging, out of direct sunlight. For best performance, use this product within 18 months from date of manufacture.

Available Sizes

Attribute Name	Value
Core Size (ID)	76.7 ± 0.1 mm

Automotive Disclaimer

Select Automotive Applications:

This product is an industrial product and has not been designed or tested for use in certain automotive applications, such as automotive electric powertrain battery or high voltage applications, which may require the product to be manufactured in a IATF certified facility, meet a Ppk of 1.33 for all properties, undergo an automotive production part approval process (PPAP), or fully adhere to automotive design or quality system requirements (e.g., IATF 16949 or VDA 6.3). Customer assumes all responsibility and risk if customer chooses to use this product in these applications.

Information

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price. Warranty claims must be made within one (1) year from the date of 3M's shipment.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

Disclaimer: 3M industrial and occupational products are intended, labeled, and packaged for sale to trained industrial and occupational customers for workplace use. Unless specifically stated otherwise on the applicable product packaging or literature, these products are not intended, labeled, or packaged for sale to or use by consumers (e.g., for home, personal, primary or secondary school, recreational/sporting, or other uses not described in the applicable product packaging or literature), and must be selected and used in compliance with applicable health and safety regulations and standards (e.g., U.S. OSHA, ANSI), as well as all product literature, user instructions, warnings, and limitations, and the user must take any action required under any recall, field action or other product use notice. Misuse of 3M industrial and occupational products may result in injury, sickness, or death. For help with product selection and use, consult your on-site safety professional, industrial hygienist, or other subject matter expert. For additional product information, visit www.3M.com.

ISO Statement

This product was manufactured under a 3M quality system registered to ISO 9001 standards.

3M™ Industrial Adhesives and Tapes Division
3M Center, St. Paul, MN 55144-1000
3M.com/iatd

©3M 2024 (9/24)